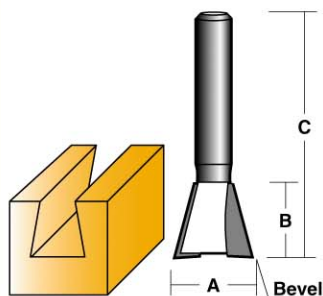


## DOVETAIL BITS

For dovetail joint, drawer fronts, etc. for the quality minded craftsman.

TWO FLUTE

SUFFIX 1/2 = 1/2" SHANK,  
SUFFIX 3/8 = 3/8" SHANK,  
SUFFIX 10mm = 10mm  
SHANK, OTHERWISE 1/4"



PART No.	A		B		C		Bevel
	in.	mm	in.	mm	in.	mm	

HIGH SPEED STEEL

H 1012	9/32	7.1	9.5	1-5/8	41	5°
H 1018	9/16	14.3	13.5	1-5/8	41	15°
H 1018 1/2	9/16	14.3	13.5	2	50.8	15°

SOLID CARBIDE

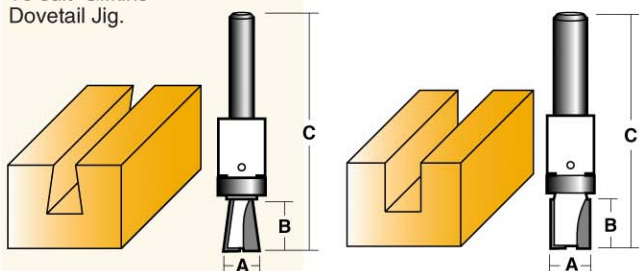
T 1012	9/32	7.1	9.5	1-1/2	38.1	5°
--------	------	-----	-----	-------	------	----

CARBIDE TIPPED

T 1016	1/2	12.7	13.5	1-3/4	44.4	15°
T 1018	9/16	14.3	13.5	1-3/4	44.4	15°
T 1018 3/8	9/16	14.3	13.5	2-3/4	70	15°
T 1018 10MM	9/16	14.3	13.5	2-3/4	70	15°
T 1018 1/2	9/16	14.3	13.5	2-3/4	70	15°
T 1019	19/32	15	12.7	1-3/4	44.4	15°
T 1024 1/2	3/4	19	26	2-3/4	70	5°

## DOVETAIL "GIFKINS" BITS

To suit 'Gifkins' Dovetail Jig.



CARBIDE TIPPED - TWO FLUTES

PART No.	A		B		C		Bevel
	in.	mm	in.	mm	in.	mm	
TGAD 12	3/8	9.5	33/64	13.0	2-1/2	63.5	8°
TGBD 16 1/2	5/8	15.9	-	22.0	2-5/16	84.0	8°
TGAS 12	3/8	9.5	33/64	13.0	2-31/64	63.0	0°
TGBS 16 1/2	1/2	12.7	-	22.0	3-5/16	84.0	0°
TGHD12 *	.244	6.2	25/64	10	2-1/4	57.1	7°
TGHS12	.433	11	25/64	10	2-1/4	57.1	0°

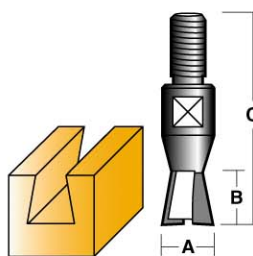
\*Solid Carbide

Replacement Ball Bearings 1/4 Shank - TB7, 1/2 Shank - TB4

## BROOKMAN DOVETAIL BIT

A bit specially designed to be used in the Brookman dovetailing machine.

CARBIDE TIPPED - TWO FLUTES  
3/8" B.S.F.  
EXTERNAL THREAD



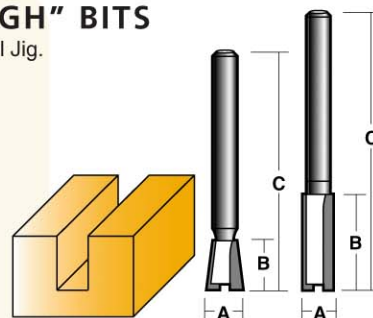
PART No.	A		B		C		Bevel
	in.	mm	in.	mm	in.	mm	
T100	.520	13.2	9/16	14.3	2-1/4	57.1	10°

## DOVETAIL "LEIGH" BITS

To suit the 'Leigh' Dovetail Jig.

CARBIDE TIPPED - TWO FLUTES

SUFFIX 1/2 = 1/2" SHANK,  
OTHERWISE 1/4"

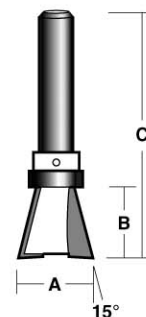


PART No.	A		B		C		Bevel
	in.	mm	in.	mm	in.	mm	
TL 70	3/8	9.5	1/2	12.7	2-3/8	60	8°
TL 80	1/2	12.7	13/16	20.6	2-3/4	70	8°
TL 90 1/2	11/16	17.4	1	25.4	2-7/8	73	8°
TL 100 1/2	13/16	20.6	1-1/4	31.8	3-1/8	79	8°
TL 120	1/2	12.7	1/2	12.7	2-3/8	60	14°
TL 140	5/16	8	1	25.4	2-7/8	73	0°
TL 150 1/2	7/16	11.1	1	25.4	3	76	0°
TL 160 1/2	1/2	12.7	1	25.4	3	76	0°

## T-CUT DOVETAIL BIT

This bit allows you to cut matching dovetail joints to the precision and accuracy found in fine furniture.

Suits T-CUT Dovetail Jig.



CARBIDE TIPPED - TWO FLUTES  
WITH BALL BEARING GUIDE

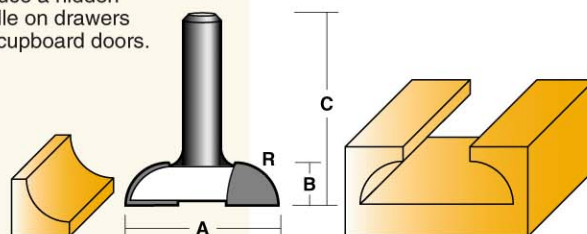
6.35mm (1/4") SHANK

PART No.	A	B	C
TB 19149	14.9	10	46

Replacement Ball Bearing TB7.

## DRAWER PULL BITS

These bits will produce a hidden handle on drawers and cupboard doors.

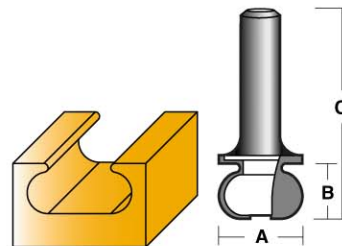


CARBIDE TIPPED - TWO FLUTES

12.7mm (1/2") SHANK

PART No.	A		B		C		R RADIUS	
	in.	mm	in.	mm	in.	mm	in.	mm
TDC 16 1/2	1-3/4	44.4	1/2	12.7	2-1/2	63.5	1/2	12.7
TDC 20 1/2	2	50.8	9/16	14.3	2-9/16	65	9/16	14.3
TDC 24 1/2	2-1/4	57.1	3/4	19	2-5/8	67	3/4	19

These bits produce a recessed handle on drawers or cupboard doors that is both decorative and functional.



CARBIDE TIPPED - TWO FLUTES

SUFFIX 1/2 = 1/2" SHANK,  
OTHERWISE 1/4"

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
TDP 20	1	25.4	.609	15.5	2	50.8
TDP 20 1/2	1	25.4	.609	15.5	2-3/8	60
TDP 35 1/2	1-1/4	31.8	.760	19.3	2-3/4	70